

# STAINLESS STEEL ROLLING **GRILLES**

# DATA SHEET REFERENCE NO. 5-6

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Bolton Gate Company's Stainless Steel Rolling Grilles are designed for openings where a high degree of security is required whilst maintaining the see-through aspect not available with closed lath shutters. It can be used on where openings selective entry/exit is required and is ideal shopping malls and underground car parks where it also provides optimum ventilation (approximately 80% free area). The combination of parallel mesh and high quality stainless steel offers a high aesthetic appearance whilst avoiding any rusting problems which can be associated with normal steel grilles. Each grille is custom made to suit the individual opening and can be face fixed or fixed between the structure.



### **STANDARD SPECIFICATION**

#### Curtain

Constructed from Grade 304 stainless steel tubes and links to give an attractive parallel mesh of 500 x 85mm. Continuous steel inner tubes running horizontally provide strength against bowing and are capped/pinned to prevent lateral movement. The bottom rail is formed from two angles polyester powder coated silver.

#### Guides

Formed from galvanised steel and polyester powder coated silver. Suitable guide angles are provided for bolting to the opening structure.

#### Roller

Fabricated from steel tube of sufficient diameter and wall thickness to prevent deflection.

#### **Endplates**

Fabricated from mild steel with support angles for fixing to the opening structure. Bearings are fitted at either end to support the roller shaft.

#### **ELECTRICAL OPERATION**

The grille is powered by a geared motor which is mounted directly onto one endplate. Adjustable limit switches are provided and a facility for manual operation in the event of power failure. Each grille is provided with an open/close/stop push button starter which should be mounted adjacent to and in full view of the opening.

#### **MAXIMUM SIZES**

10 metres wide x 5 metres high (maximum area: 40m2)

#### **WEIGHT**

Approximately 25 kgs per m<sup>2</sup>

## **OPTIONS**

- **Tubular Motors**
- Heavy duty motors for higher usage
- Key switches
- Remote control
- · Safety photocells
- · Coil casings and fascias
- Solenoid locking shoot-bolts



# **Bolton Gate Company**

